



GENERAL NOTE
 All dimensions are given without deductions for beveling, weld gap or allowance for machining unless otherwise noted (u.o.n). All sharp edges shall be rounded by grinding to a radius of minimum mm. Remove all burrs, weld slag and spatters.

WELD
 All welds to be  or  cont. u.o.n.

NDT
 All welds are _____ u.o.n.
 Essential: < E
 Primary: < P
 Secondary: < S

Tolerances except as noted ISO 13920-AE		Welding except as noted ISO 9606-1		Total weight
ISO 2768-mK-E		EN ISO 15614-1/2		
Rev.	Date	Description	Responsible	
			National Oilwell Varco	
Title:				
Scale:	Projection:	Size:	Main Part:	
		A1		
Drawing Number:			Sheet:	Revision:
			1 / 1	